

MASSEY FERGUSON

PARTS SECTION

Section MF1

**ENGINE PARTS, GASKETS,
PISTONS, SLEEVES,
CRANKSHAFTS,....**

MASSEY FERGUSON

**ALLIS CHALMERS
RADIATOR HOSE**

PART NO.
70243014

FITS:
180, 185,
190, 190XT



DESCRIPTION: Radiator Hose—Upper

**ALLIS CHALMERS
RADIATOR HOSE**

PART NO.
70248233

FITS:
180, 185,
190, 190XT



DESCRIPTION: Radiator Hose—Lower

BLACK SEAT-ADJ



PTO DRIVEN AIR PUMP

PART NO.
AC-1

FITS:
Any 540 rpm PTO



6.50X16 TRACTOR TIRE

**6.50X16 TRACTOR
FARM TIRE
8 PLY RATING**



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MASSEY FERGUSON

**3 CYL. ENGINE BLOCK
(lip type seal)**

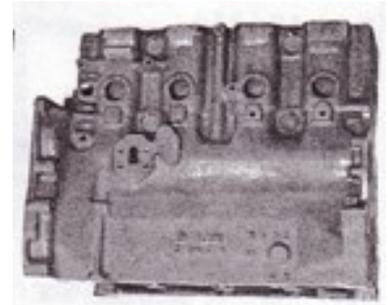
Replaces PART NOs.
3637490M91
742783M91, 746898M91
FITS:
Late style AD3-
152 perkins
engines



DESCRIPTION:
Replaces A3.152, AD3.152 and AG3.152

**4 CYL. ENGINE BLOCK
236 eng**

PART NO
743070M91
PERKINS #
61676
FITS:
Tractors with 236
Engines.



DESCRIPTION:

A3.152 CYLINDER HEAD

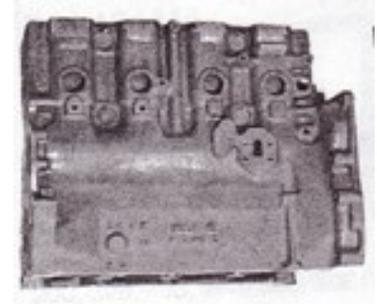
PART NO.
3638321M91
FITS:
MF35, MF50,
MH50, 35 Turf/
Utility, 302/304.



DESCRIPTION:
Replaces Part# 731781M91, 735093M91

**4 CYL. ENGINE BLOCK
248 eng.**

PART NO
743069M91
PERKINS
#61677
FITS:
Tractors with 248
Engines.



MASSEY FERGUSON

**CRANKSHAFT
(lip type seal)**

PART NO.
3637399M91

FITS:

AD3-152 Engines in:
135, 150, Ind. 20,
40, 2500 FL.

AD3-152 Eng in: 135, 230, 240, 245, 250,
240-S, 154-4, 254-4, 30H, 20F



DESCRIPTION:

Replaces Old Part # 3641858M91, 3641085M1,
U5BG0027, 736532M91

CRANKSHAFT -4 cyl. Eng.

PART NO.
3638473M91

FITS:

AD4-203 engines.
MF 65, MF165,
MF255



DESCRIPTION:

Replaces numbers: 736366M91, U5BG0028

CONNECTING ROD

PART NO.
3637392M91

FITS:

MF35, 50, 135, 150,
230, 235, 245, 231,
240, 240-P, 240-S,
250, 253 & 263,
360, 154-4, 364S,
302/304, 2135,
30D, 20D, 30H, 40E,
30E, 2500 forklift, 4500 forklift.



DESCRIPTION: Replaces Old MF #736386M91 & Perkins # 84774

**CRANKSHAFT -6 cyl. Eng.
(lip type seal)**

PART NO.
744997M91

FITS:

750, 850
COMBINE,
MF2640,
2675,
3505, 699



DESCRIPTION:

Replaces numbers: U5B60037 or 68076

**CRANKSHAFT
(rope type seal)**

PART NO.
736829M91
3639541M1

FITS:

MF175, 180, EARLY
265, 275

ALL 236 & 248 ENG. WITH
ROPE TYPE SEAL



**CRANKSHAFT
(lip type seal)**

PART NO.
746382M91
4224669M91

FITS:

ALL 236 & 248 ENG.
WITH LIP TYPE SEAL



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MASSEY FERGUSON

ROCKER SHAFT ASSEMBLY

PART NO.
4222210M91

FITS:
AD3-152 Engines



Replaces Perkins# 41151306

VALVE COVER

PART NO.
740760M91

FITS:
MF135 dsl eng s/n
152UA340545 & up,
MF135 perkins gas eng.
S/n 152UA25847A & up,
150 dsl eng. S/n 152UA3404505 & up, MF230, 231,
235, 240, 240P., 240S, 245, 250, 253, 263, 360; 20,
20C, 20D, 20E, 20F, 30, 30B, 30D, 30E, 30H, 40, 40E.



DESCRIPTION: Replaces Old Part # 37188571

OIL FILLER PLUG

PART NO.
897105M1

FITS:
100 Series and 200
Series Tractors



MANIFOLD—AIR INTAKE

PART NO.
3641734M1

FITS:
135, 150, 235,
245, 230, 240,
2135



CAMSHAFT GEAR

PART NO.
4224245M1

FITS:
240



FUEL PUMP GEAR

PART NO.
742766M1

FITS:
MF35, 50, 135, 150,
230, 235, 245, 231,
240, 240-P, 240-S,
250, 253 & 263, 360,
154-4, 364S,
302/304, 2135, 30D,
20D, 30H, 40E, 30E,
2500 forklift, 4500
forklift.



DESCRIPTION: Replaces Old MF# 31164631

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MASSEY FERGUSON

**MAIN BEARINGS—
A3.152 & AD3.152**



PART NO.

746156M91 STD.

746158M91 .020" UNDERSIZE

FITS:

MF35, MH & MF50, 135, 150, 230, 235, 245, 240, 250, 253, 263, 254-4, 251XE, 360, Indust: 2135, 20, 30, 40, 50, 20C, 30B, 20F, 30D

DESCRIPTION: Replaces 68084, 68084A, 68084B

**ROD BEARINGS –
A3 & AD3.152**



PART NO.

737072M91 .020" UNDERSIZE

FITS:

MF35, MH & MF50, 135, 150, 230, 235, 245, 240, 250, 253, 263, 254-4, 251XE, 360, Indust: 2135, 20, 30, 40, 50, 20C, 30B, 20F, 30D

DESCRIPTION: 85036, 85036A, 85036B

**MAIN BEARINGS—
A4.203 & AD4.203**



PART NO.

745405M91 STD.

745406M91 .010" UNDERSIZE

745407M91 .020" UNDERSIZE

FITS:

MF65, 165, 255, 302 / 304, 3165, 30, 50A, 40B, (165 BRITISH)

DESCRIPTION: Replaces 68082, 68082A, 68082B

**ROD BEARINGS –
A4 & AD4.203**



PART NO.

737066M91 STD.

737067M91 .010" UNDERSIZE

737068M91 .020" UNDERSIZE

FITS:

MF65, 165, 255, 302 / 304, 3165, 30, 50A, 40B, (165 BRITISH)

DESCRIPTION: Replaces 85035, 85035A, 85035B

**MAIN BEARINGS—
A4.236 & A4.248**



PART NO.

735168M91 STD.

735169M91 .010" UNDERSIZE

735170M91 .020" UNDERSIZE

FITS:

165, 175, 180, 255, 265, 270, 271, 281, 275, 282, 365, 374S, 374V, 375, 384S, 390, 390T, 393, 394S, 398, 670, 690, 4225, 4235, 4240, 4325, 4335,

DESCRIPTION: Replaces 81558, 81558A, 81558B

**ROD BEARINGS –
A4 236 & 248**



PART NO.

736950M91 STD.

736951M91 .010" UNDERSIZE

736952M91 .020" UNDERSIZE

FITS:

165, 175, 180, 255, 265, 270, 271, 281, 275, 282, 365, 374S, 374V, 375, 384S, 390, 390T, 393, 394S, 398, 670, 690, 4225, 4235, 4240, 4325, 4335,

DESCRIPTION: Replaces 85042, 85042A, 85042B

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MASSEY FERGUSON

A3.152 PISTON & PIN

PART NO.
734460M91

FITS:
A3.152 Eng.
MF35, 50, FE35,
35 Utility, 203, 205.



DESCRIPTION: Flat Top Piston & Pin # 734460M91

AD3.152 PISTON & PIN

PART NO.
743824M91
734467M91

FITS:
MF135, 150, 230,
235, MF 250 w/
Eng. S/N prefix
CE22488U



DESCRIPTION: Cupped Top Piston & Pin replaces#
743824M91 & 734467M91,

**A4.236 Early Style
PISTON & PIN**

PART NO.
735187M91

FITS:
MF180, MF175, MF265
prior to eng. S/n
236UA109215L; Ind. 31



DESCRIPTION: Piston & Pin (Early Style) 735187M91

**A4.236 Late Style
PISTON & PIN**

PART NO.
743110M91

FITS:
MF255, MF265 eng. S/n
236UA109215L & up,
Ind. 50C



DESCRIPTION: Piston & Pin (Late Style) 743110M91

A4-203 PISTON & PIN

PART NO.
734460M91

FITS: A4.203 Eng.
65, 165,



DESCRIPTION: Flat Top Piston & Pin# 734460M91

**AD4-203
PISTON & PIN**

PART NO.
743824M91
734467M91

FITS:
MF65, 165, 255
Industrials: 30, 40B,
50, 302, 304, 356
Tr. Shovel.



DESCRIPTION: Cupped Top Piston & Pin replaces#
743824M91 & 734467M91

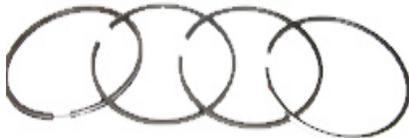
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MASSEY FERGUSON

**PISTON RING SET
AD3.152 & AD4.203 Eng.**

**PART NO.
745826M92**

**FITS:
MF235, MF245,
240, 250, 231,
240-P., 254-4,
20C, 20E, 30B,
30D**



DESCRIPTION: Replaces old number # 41158065;
RINGS for 1 piston.

OIL PAN PLUG

**PART NO.
376501X1
Perkins# 2487004**

**FITS:
Most Perkins oil
pans.**

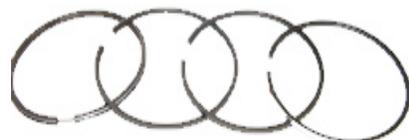


DESCRIPTION:

**PISTON RING SET
A4.248 Engine**

**PART NO.
740535M91**

**FITS:
A4.248 engine**



Description: Ring set for 1 piston

**PISTON RING SET
A4.236, A6.354 Engines**

**PART NO.
836583M91**

**FITS:
A4.236, A6.354
Engines**



Description: Ring set for 1 piston

Dipstick, Engine

**PART NO.
735129M91**

Perkins # 31787437

**FITS:
MF165, 175, 255,
265, 275, 261, 270,
670, 282, 274-4, 294-
4, 50C, 50D, 50E, 30,
31.**



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**SLEEVE for 152 Gas /
Dsl and 203 Engines**

PART NO.
739043M1
734175M1

FITS:
MF65, 135, 150, 154-4, 165, 230, 231,
235, 240, 240P, 240S, 245, 250, 254-4,
255, 360, 364S, 2135, 3165, 35 Turf &
Util., 203, 205, 205-4, 302, 304, 20, 20C,
20D, 20E, 20F, 30, 30B, 30D, 30H, 40,
40B, 40E, 50, 50A, 2200FL, 2500FL,
4500FL,



DESCRIPTION: Cast Iron Sleeve with .150" flange.

**SLEEVE for 236, 354
& 354-T Engines**

PART NO.
736507M3
744948M1

FITS:
165 (Perkins gas), 175 (Perkins gas),
180, 255, 261, 265, 270, 274-4, 670,
1100, 1130, 1105, 1135, 2705, 2675,
3050, 3070, 3090, 3140, 3505, 3525,
3545, 3630, 3650, 50C, 50D, 60; 165
(UK), 175(UK), 178(UK)



DESCRIPTION: Cast Iron Sleeve

SLEEVE for 248 Engines

PART NO.
742466M1

FITS:
D4-248 engines



DESCRIPTION: Cast Iron Sleeve

SLEEVE for 318 Engines

PART NO.
745991M1
796343M1

FITS:
D4-318 engines



DESCRIPTION: Cast Iron Sleeve

FRONT CRANKSHAFT SEAL

PART NO.
1447689M1
Old # 1851747M1
Perkins# 24141111

FITS:
MH50, 35, 50, 65, 135,
150, 165, 230, 235, 240,
245, 250, 255, 240P.,
240S, 231S/241S,
302/304, 253/263, 254-4,
3315, 3330, 3340, 3350,
3355, 2200, 30, 20, 40, 50,
50A, 40B, 30B, 30D, 30E,
451, 20E, 30H, 40E,



DESCRIPTION: 2-1/4 x 3 x 1/2 silicone

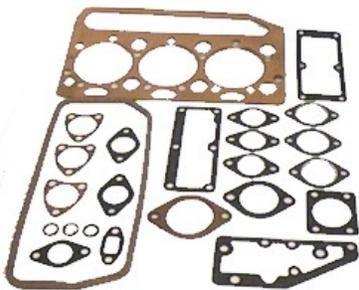
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MASSEY FERGUSON

A3-152 TOP GASKET SET

PART NO.
747166M91

FITS:
FE35, MF35,
MF50;
Industrials: 35 Util.,
203 prior to Tr. s/n
659002115, 205 prior
to Tr. S/n 659101250



DESCRIPTION: Also replaces Old MF# 735707M91 & 83398. Perkins # U5LT0012. For A3.152 Diesel Eng.

**A4-236, A4-248
TOP GASKET SET**

PART NO.
3638661M91

FITS:
175, 180, 255, 265,
275 w/eng. S/n prefix
248UA or LF--N or
LF--U. Also Industrials:
31 & 6500 Forklift



DESCRIPTION:
Also replaces 3638981M91, 744755M91 & Perkins # 68250.

**A4-203 & AD4-203
BOTTOM GASKET SET**

PART NO.
735350M92

FITS:
MF 65 & 165 up to
engine serial
number 29C1084.



BALANCER KIT

PART NO.
746432-K

FITS:
Balancer #
746432M91



TAILWHEEL HUB
(Old Style Hub uses bearing
cups & cones.)

PART#:
BH1311

FITS:
4:00X8 Tail Wheel



Description: 4 BOLT, 5" BOLT CIRCLE

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MASSEY FERGUSON

REAR OIL SEAL COVER ASSY

PART NO.
740235M1

FITS:
MF 35, 35 Utility,
135, 150, 235 S/
N ending w/"DS"
202 Work Bull,
203, 205, 2135,
20, 40 40 Navy,
2244 Crawler,
2500 Forklift



BALANCER UNIT ASSEMBLY—A4.236 & A4.248 engines

PART NO.
746432M91

Also Replaces: 739128M91, 743206M91; Perkins #'s
41733043, 41733066, 41733082.

FITS:
175 eng. s/n 236UA10156 & up, 255, 261, 265, 275,
270, 290, 274-4, 294-4, 282, 670, 690, 220 Skidder, 174
-4S, 6500H Forklift, 6800H Forklift, 25 Handler, 50F
Tractor-Backhoe-Loader, 50H-HX & 60H Tractor-Backhoe-
Loader series "S" & "T".



CAMSHAFT OIL SEAL

PART NO.
636762M1

FITS:
MF35, 50, 65, 35
Utility, MF165, 135, 150,
235, 255, 230, 245, 202
WkBull, 203, 205, 302,
304, 2135 Turf, Utility, &
Narrow, 3165, MF30, 20,
50, 40, 40 Navy, 50A, 20C,
30B, 40B, 30D, 2244
Crawler, 2500 & 4500
Fklift



TACHOMETER DRIVE HOUSING

PART NO.
731208M1

FITS:
MF35, 50, 65, 35
Utility, MF165, 135, 150,
235, 255, 230, 245, 202
WkBull, 203, 205, 302,
304, 2135 Turf, Utility, &
Narrow, 3165, MF30, 20,
50, 40, 40 Navy, 50A, 20C,
30B, 40B, 30D, 2244
Crawler, 2500 & 4500
Fklift



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